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(54) Title: METHODS FOR RATIONAL PEGYLATION OF PROTEINS

(57) Abstract: The present invention relates to the use of simulation technology to rationally optimize the locations and sizes of attached polymeric moieties for modification of therapeutic proteins and the proteins generated from this method.

[001]   **METHODS FOR RATIONAL PEGYLATION OF PROTEINS**

[002]   **BACKGROUND OF THE INVENTION**

[003]   This application claims benefit under 35 U.S.C. §199(e) to USSN 60/459,094 filed March 31, 2003, which is expressly incorporated by reference in its entirety.

[004]   **Field Of The Invention**

[005]   The present invention relates to the use of a novel simulation technology to rationally optimize the locations and sizes of attached polymeric moieties for modification of proteins, especially therapeutic proteins.

[006]   **Background of the Prior Art**

[007]   Polymers, and particularly polyethylene glycol (PEG), are highly flexible and soluble and have gained widespread scientific and regulatory acceptance as a chemical modification for therapeutic proteins. For example, PEG attachment (PEGylation) improves PK predominantly by increasing the effective size of a protein, with most significant effects for proteins smaller than 70 kD. PEGylation can also reduce immunogenicity and aggregation. While a variety of chemistries exist for coupling PEGs of various sizes to proteins, the greatest attachment specificity generally arises from PEGylation at the N-terminus or unpaired cysteines. For further information about PEGylation, see for example Roberts, M.J. et al. (2002) "Chemistry for peptide and protein PEGylation" Adv. Drug Deliv. Rev. 54, 459-476 and Kinstler, O. et al. (2002) "Mono-N-terminal poly(ethylene glycol)-protein conjugates" Adv. Drug Deliv. Rev. 54.

[008]   Several PEGylated protein therapeutics are currently on the market or in late-stage clinical trials. Schering-Plough's PEG-Intron® (peginterferon alfa-2b) and Roche's PEGasys® (peginterferon alfa-2a), both PEGylated variants of interferon-a (IFNa) used to treat hepatitis C, show significantly improved in vivo efficacy relative to the parent molecules.

[009]   One disadvantage of many PEGylated protein therapeutics is that they have significantly reduced specific activity relative to the unmodified proteins (see for example Bailon, P. et al. (2001) "Rational design of a potent, long-lasting form of interferon: a 40-kDa-branched polyethylene glycol-conjugated interferon alpha-2a for the treatment of hepatitis C" Bioconjug. Chem. 12, 195-202; and Wang, Y.S. et al. (2002) "Structural and biological characterization of PEGylated recombinant interferon alpha-2b and its therapeutic implications. Adv. Drug Deliv. Rev. 54, 547-570"). Since IFNa is a relatively small protein that contains two receptor-binding interfaces, it is not surprising that a random attachment strategy leads to a decrease in activity. Thus, although PEG attachment is generally useful for improving pharmacokinetics, it often does so at the expense of specific activity. As a result, developers of PEGylated therapeutics are often

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faced with the difficult challenge of seeking PEG attachment sites that minimally impact the specific activity of the modified protein.

[010] Discovery of optimal PEGylation sites is usually accomplished empirically, requiring extensive experimentation to compare the effects of various PEGylation sites and sizes on the activity of a protein. While some attempts have been made to understand the relationship between attachment site, PEG size, and specific activity of the modified protein, such attempts have rarely yielded accurate predictions. Hence, there is a need in the field for a method that can more accurately predict the relationship among PEG attachment sites, sizes, and specific activities of the resulting proteins.

[011] **SUMMARY OF THE INVENTION**

[012] The present invention provides a method of predicting the relationship among polymer attachment sites, sizes and specific activities to generate proteins with altered properties.

[013] It is an object of the invention to provide a computational method of designing polymer attachment sites and positions.

[014] It is a further object of the invention to provide a computational method of optimizing polymer attachment to a molecule.

[015] It is another object to produce optimized molecules with polymer attachments.

[016] **BRIEF DESCRIPTION OF THE DRAWINGS**

[017] Figure 1 is a schematic detailing the basic concept of the invention. Hypothetical conformers of polymeric molecules are evaluated at specific attachment sites of a target protein. Conformers are identified as allowed or disallowed depending on their relationship to protein atoms.

[018] Figure 2 is a graphic illustration depicting the range of PEG motion allowed at different attachment sites of erythropoietin (EPO). Multiple simulated conformers are shown for the PEG moiety.

[019] Figure 3 shows simulation results for PEG2000 attached at all amino acid positions of EPO. The top line in the chart represents the fractional degrees of freedom for attached PEG in the context of EPO alone. The bottom line represents the fractional degrees of freedom for attached PEG in the context of the EPO/EPO receptor complex.

[020] Figure 4 is a comparison showing the dependence of PEG size. Fig. 3 shows a comparison of simulation results for PEG10000 versus PEG2000 which demonstrates that while size dramatically impacts the degrees of freedom of the attached PEG (relative to uncoupled PEG), the most optimal sites remain the same.

[021] Figure 5 shows a simulation of the optimization of PEGylation for Dominant Negative-Tumor Necrosis Factor (DN-TNF). Simulation of PEG degrees of freedom in the context of DN-TNF monomer versus trimer reveals optimal PEGylation sites for preserving the DN-TNF mechanism of action.

[022]   Figure 6 show gels of the PEGylation of DN-TNF at position 31. Native gels reveal that PEGylation is extremely efficient for the R31C variant of a DN-TNF molecule. The lower gel shows that replacement of a labile disulfide naturally occurring in TNF leads to more homogeneously PEGylated material, where the sole PEGylation site is position 31. Activity assays show that the R31C PEGylation with PEG-20000 does not decrease activity relative to the unmodified material.

[023]   Figure 7 shows the optimization of PEG sites for human growth hormone using a PEG size of 5000.

[024]   Figure 8 shows the retention of bioactivity of TNF variant R31C/C69V/Y87H/C101A/A145R PEGylated with different sized PEG moieties. The bioactivity of these conjugated proteins was determined via caspase assay (as in Figure 7C) and compared to etanercept.

[025]   Figure 9 shows PEGylated TNF variant R31C/C69V/Y87H/C101A/A145R has improved pharmacokinetics.

[026]   **DETAILED DESCRIPTION OF THE INVENTION**

[027]   The present invention is generally directed to the use of computational methods to predict suitable sites on proteins for the attachment of polymers, such as polyethylene glycol (PEG), as well as for the optimization of suitable sizes of polymers for attachment. As outlined herein, this method can involve one or two discrete steps. In a preferred embodiment, computer computational simulation is done to determine both suitable points of attachment for the polymers, as well as suitable polymers, using the computational methods described herein. Secondly, and optionally either before or after the polymer computations, a standard protein optimization computational step can be done to either customize the starting protein, or to evaluate the stability, activity, etc. of the resulting combinations.

[028]   As used in this invention, the term "polymer" or its grammatical equivalents means any non-monomeric moiety that is attachable to a protein, is at least partially soluble and has the appropriate flexibility to achieve a desired function. In a preferred embodiment of the invention, polymer moieties may include but not limited to carbohydrate moieties. A preferred range of molecular weight is about 1000 Daltons to about 100,000 Daltons. The polymer may be unbranched, branched, or labile. The polymer may have organic or inorganic components or moieties. In a preferred embodiment, the polymer is pharmaceutically acceptable and may be attached to therapeutic proteins. A preferred example of a suitable polymer is polyethylene glycol (PEG). For ease of discussion, the term "PEG" will be used, but is meant to include the scope of the term "polymer" as defined above. In general, polymers are added to proteins, particularly therapeutic proteins, for a variety of reasons, including to increase circulation time, decrease proteolysis, etc. Examples of suitable polymers include but are not limited to, polyalkyl alcohols and glycols (including heteroalkyl with, for example, oxygen) such as PEGs and PEG derivatives, dextrans including functionalized dextrans, styrene polymers, polyethylene and derivatives, polyanions including, but not limited to, polymers of heparin, polygalacturonic acid, mucin, nucleic acids and their analogs including those with modified ribosephosphate backbones, the

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polypeptides polyglutamate and polyaspartate, as well as carboxylic acid, phosphoric acid, and sulfonic acid derivatives of synthetic polymers; and polycations, including but not limited to, synthetic polycations based on acrylamide and 2-acrylamido-2 methylpropanetrimethylamine, poly(N-ethyl-4-vinylpyridine) or similar quarternized polypyridine, diethylaminoethyl polymers and dextran conjugates, polymyxin B sulfate, lipopolyamines, poly(allylamines) such as the strong polycation poly(dimethyldiallylammonium chloride), polyethyleneimine, polybrene, spermine, spermidine and polypeptides such as protamine, the histone polypeptides, polylysine, polyarginine and polyornithine; and mixtures and derivatives of these. Suitable additional polymers are outlined in Roberts, M.J. et al. (2002) "Chemistry for peptide and protein PEGylation" Adv. Drug Deliv. Rev. 54, 459-476 and Kinstler, O. et al. (2002) "Mono-N-terminal poly(ethylene glycol)-protein conjugates" Adv. Drug Deliv. Rev. 54; USSN 60/360,722; US 5795569; US 5766581; EP 01064951; US 6340742; WO 00176640; WO 002017; EP0822199A2; WO 0249673A2; US 4002531; US 5183550; US 5985263; US 5990237; US 6461802; US 6495659; US 6448369; US 6437025; US 5900461; US 6413507; US 5446090; US 5672662; US 6214966; US 6258351; US 5932462; US 5919455; US 6113906; US 5985236; WO 9428024A1; US 6340742; US 6420339; and WO 0187925A2, all hereby incorporated by reference with particular regard for particular polymers as well as the associated chemistry for making. In general, polymers for use in therapeutic applications will confer a minimum of undesirable immunogenicity effects.

[029]   As used in this invention, the term "protein" or its grammatical equivalents is meant at least two amino acids linked together by a peptide bond. As used herein, protein includes proteins, oligopeptides and peptides. The peptidyl group may comprise naturally occurring amino acids and peptide bonds, or synthetic peptidomimetic structures, i.e. "analogs", such as peptoids (see Simon et al., PNAS USA 89(20):9367 (1992)).. The amino acids may either be naturally occurring or non-naturally occurring; as will be appreciated by those in the art, any structure for which a set of rotamers is known or can be generated can be used as an amino acid. The side chains may be in either the (R) or the (S) configuration. In a preferred embodiment, the amino acids are in the (S) or L configuration.

[030]   The effect of PEG attachment to a protein depends both on the site(s) and size(s) of attachment. The highly flexible attached PEG moiety experiences a wide range of conformations that change depending on the location of attachment and the number of monomer units in the moiety (i.e. the PEG size). The range of conformations that an attached PEG can sample depends directly on its size and its molecular surroundings. Conformations that overlap with atoms in the protein are generally prohibited due to steric clash. If the molecular surroundings change, as is the case when a PEGylated protein binds to another protein, the range of allowed conformations for the attached PEG can change dramatically. The fundamental tenets of statistical mechanics predict that this reduction of PEG conformations, known thermodynamically as a reduction of entropy, will lead to a reduced interaction affinity between the PEGylated protein and its binding partner.

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[031]   The present invention constitutes the use of molecular simulation methods to probe the range of motion of one or more attached PEG moieties and the dependence of this range of motion on molecular surroundings. The invention further provides statistical mechanical principles for predicting the effect of PEGylation at specific sites on a protein and its activities.

[032]   A number of simulation methods can be used to probe the range of motion of an attached PEG moiety, including but not limited to Monte Carlo (MC) simulations and Molecular Dynamics (MD) simulations. In a preferred embodiment, MC simulations are used. At the atomic level, the range of motion of a PEG moiety comes predominantly from rearrangements of the dihedral angles. Flory referred to the set of such configurations as the rotational isomeric state model. The simple nature of the inherent flexibility of PEG lends itself to modeling via MC simulation methods that create different PEG conformers by random generation of a set of dihedral angles describing possible chain geometries. Sampling a large number of conformers and monitoring their relationship to the molecular surroundings yields information about the allowed range of motion of the PEG moiety. In a preferred embodiment, at least 100 PEG configurations are randomly generated for each possible attachment site in order to assess the range of motion of the PEG moiety in the context of the protein's different environments.

[033]   Generation of PEG conformers can proceed in a number of different ways, including but not limited to: 1) chain buildup procedures in which each new conformer is grown from one end, sampling dihedral angles values, and defining atomic coordinates based on those angles; 2) perturbation of a starting conformer using Monte Carlo methods; and/or 3) perturbation of a starting conformer using molecular dynamics methods. Each of these (and other) methods can be performed such that one end of the conformer is placed appropriately relative to the protein of interest, or alternatively, placed relative to the protein by coordinate transformation after they have already been generated.

[034]   For the purpose of further detailing the invention, we describe the first generation method. Physically reasonable PEG (or other polymer) conformers can be generated using computer programs that generate atomic coordinates, subject to physical constraints based on the chemical nature of the repeating groups (CH2-CH2-O for PEG) in the polymer. In a preferred embodiment, PEG conformers are generated randomly by placing a first atom at the origin, and building up additional atomic coordinates from there. In preferred embodiments of the invention, the spatial relationship between two covalently connected atoms in the polymer moiety is dictated by the equilibrium bond lengths of the bonded pair, using values well-known in the art (~1.54 angstroms for the C-C bonds and ~1.43 angstroms for the C-O bonds in a PEG molecule). The angle formed between any set of three bonded atoms is dictated by the equilibrium angles of the bonded set, using values well-known in the art (~109.5 degrees for the tetrahedral geometries of the PEG atoms). The dihedral angle formed between any four covalently contiguous atoms, which is the major degree of freedom for polymeric molecules, is generally constrained to fall within one or more stable states, and is again dependent on the chemistries of the atoms involved. For modeling PEG conformers, in which the main chain atoms are sp3 hybridized, the stable conformers will generally have dihedral angle values of approximately 60, 180, and 300

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degrees. Hence, in a preferred embodiment, PEG conformers are generated in a build-up fashion using randomly selected dihedral angle values, wherein each dihedral value is close to 60, 180, or 300 degrees. In a preferred embodiment, additional small perturbations about the selected dihedral angle are included to account for inherent flexibility in the system. In some embodiments, an additional constraint guides the generation of PEG conformers such that the chain is self-avoiding. That is, non-bonded atoms of the PEG moiety are not allowed to occupy the same space. Once multiple PEG conformers of a certain size/length are generated, they can properly oriented close to any position of the target protein using coordinate transformations. In a preferred embodiment, one end of the PEG conformer is oriented such that it is placed 6 angstroms from the protein along a vector connecting the C-alpha and centroid (the coordinate average for all side-chain atoms of the query position) coordinates of the query position.

[035]   Steric clash of individual PEG conformers with protein atoms are monitored using a simple distance cutoff, wherein the distance between each atom in the PEG moiety and each atom in the protein(s) is considered. If any atomic pair between a PEG atom and a protein atom is closer than a user-defined cutoff distance, the PEG conformer from which that distance is derived is disallowed. In a preferred embodiment, the cutoff distance is 2 angstroms, with cutoff distances between 0.1 and 5 angstroms being especially preferred. The fraction of sampled PEG conformers that does not clash with atoms in the protein structure (allowed conformers) indicates the range of motion allowed in that context.

[036]   It is known in the art that the efficiency of coupling of PEG moieties can depend on the location of the attachment site in the protein. Low coupling efficiencies can lead to undesirable sample heterogeneity and high production costs. In a preferred embodiment of the invention, the range of motion of an attached PEG moiety in the context of an isolated protein may be used to predict the relative coupling efficiencies at different attachment sites in the protein. These sites are also generally expected to have minimal effects on the stability of the modified protein. In general, optimal PEGylation sites are those with maximal range of motion when attached.

[037]   The range of motion of an attached PEG moiety (represented quantitatively by the fraction of non-clashing PEG conformers) will change when the molecular environment of the attached PEG changes. The ratio of the ranges of motion of the attached PEG in different molecular environments relates to the effect of the attached PEG moiety on the functional activity of the protein. A common and very pertinent change in molecular environment is the binding of a cytokine to a receptor. Examples of cytokines include, but are not limited to erythropoietin, interleukin-4, G-CSF, GM-CSF, growth hormone, and the interferons. In many cases, the range of motion of an attached PEG moiety will be reduced significantly when a cytokine is bound to its receptor. Thus, in a preferred embodiment, the methods of the present invention are used to probe the range of PEG motion in two contexts: the cytokine alone, and the cytokine complexed with its receptor(s). The relative range of motion will depend on the attachment site and size of the PEG moiety. Simulations are performed independently for each amino acid position of the cytokine. In a preferred embodiment, amino acid positions with the smallest reduction of PEG motion upon binding are considered to be the most optimal attachment sites. Attachment of PEG

at these sites is predicted to have the smallest effect on the binding affinity – and signaling activity
- between cytokine and receptor.

[038]   In a preferred embodiment of the invention, the predicted coupling efficiency, predicted effect
on protein stability, and the predicted effect on activity are all used to guide the choice of optimal
PEGylation sites.

[039]   In additional preferred embodiments, other considerations are also incorporated, including but
not limited to the use of computational techniques to assess the compatibility of amino acid
changes and PEG attachment chemistries with the structure and function of the protein.

[040]   Computational techniques can generate rational solutions to design problems such as
identifying optimal PEGylation sites on proteins. These techniques may be used to identify
preferred sites for PEGylation without the need for extensive empirical experimentation.

[041]   A range of PEG sizes may be attached to proteins using a variety of chemistries. Linkages
are typically formed between PEG and primary amines (lysine side chains or the protein N-
terminus), thiols (cysteine residues), or histidines. Lysine occurs frequently on the surface of
proteins, so PEGylation of lysine side chains generally produces a mix of PEGylation products.
Since the pKa of the N-terminus is significantly different than the pKa of a typical lysine side
chain, it is possible to specifically target the N-terminus for modification. Similarly, as most
proteins contain very few free cysteine residues, cysteines (naturally occurring or engineered) are
commonly targeted for site-specific PEGylation. In a preferred embodiment the present invention
finds use for designing optimal cysteine incorporation sites for site-specific PEGylation. In
alternative preferred embodiments, the present invention finds use for replacing specific lysine or
histidine residues with alternative amino acids, such that PEGylation at such residues is no longer
possible. That is, in some embodiments, a position suitable for polymer attachment is chosen by
removing all other possible surface positions that could react using with a given polymer given a
particular chemistry. The choice of which lysines or histidines to remove depends on the extent to
which the simulations predict that their PEGylation will interfere with the function of the protein.

[042]   In some embodiments, it is desirable to use reversible PEGylation to temporarily inactivate a
protein while improving its half-life in vivo. This concept can be used, for example, to generate a
slow-release version of a therapeutic protein or a protein that bypasses some biological systems
at early time points after administration. The linkage between the PEG moieties described herein
and the therapeutic protein must be covalent and reversible. That is, under physiological
conditions, the linkage between the PEG and the protein must be labile. Using reversible
chemistry for PEG attachment allows regeneration of active therapeutic protein over time,
preferably following absorption from the site of administration. For such situations, the present
invention finds use for the optimization of reversible PEG attachment sites, such that maximally
activity is lost when the PEG is attached. In this case, it is preferred that the type of reversible
attachment results in no non-protein atoms left associated with the protein after release of the
polymer, although this may not be necessary in some applications.

[043]   In a preferred embodiment of the invention, MC or MD simulations are used to probe the
range of motion of additional polymer moieties, including but not limited to carbohydrate moieties.

in an alternative embodiment, MC simulations of PEG moieties are used as a proxy to predict the effects of attachment of any flexible moiety on the function of a protein.

[044]   Attachment of a PEG moiety to a protein can proceed using a variety of coupling chemistries. Because these chemistries involve molecular entities of various shapes and sizes, additional consideration of PEG attachment sites will include an assessment of the compatibility of such entities with the atomic structure of the target protein. For example, one of the most commonly used chemistries for PEG attachment is to couple a PEG-maleimide to free thiol groups on the protein (e.g. unpaired cysteine residues) to form a disulfide link between the protein cysteine and the PEG moiety. This attachment constitutes a significant change in atomic structure in the vicinity of the attachment site. In some cases, the shape and size of the attachment group will not be compatible with the local atomic environment at the attachment site. Such incompatibility will potentially affect the efficiency of coupling, the structure of the protein, the function of the protein, and/or the stability of the protein.

[045]   The compatibility of a PEG attachment chemistry with individual sites on a protein can be assessed using computational screening methods. Computational screening, viewed broadly, has four steps: 1) selection and preparation of the protein template structure or structures, 2) selection of variable positions, amino acids to be considered at those positions, and/or selection of rotamers to model considered amino acids, 3) energy calculation, and 4) combinatorial optimization. In more detail, the process of computational screening can be described as follows. A three-dimensional structure of a protein is used as the starting point. The positions to be optimized are identified, which may be the entire protein sequence or subset(s) thereof. Amino acids (including amino acids with attached coupling groups) that will be considered at each position are selected. In a preferred embodiment, each considered amino acid may be represented by a discrete set of allowed conformations, called rotamers. Interaction energies are calculated between each considered amino acid and each other considered amino acid, and the rest of the protein, including the protein backbone and invariable residues. In a preferred embodiment, interaction energies are calculated between each considered amino acid side chain rotamer and each other considered amino acid side chain rotamer and the rest of the protein, including the protein backbone and invariable residues. One or more combinatorial search algorithms are then used to identify the lowest energy sequence and/or low energy sequences or lowest energy rotamer states. In order to optimize the selection of PEG attachment sites, this process is repeated for a number of variable positions. Positions for which modeling of the PEG attachment chemistry yields a favorable calculated energy are generally preferred attachment sites. In additional embodiments, compensatory mutations at non-attachment sites can be made to optimize the structural fit of the attachment group at the attachment site.

[046]   It should also be noted that in the case where a starting polymer conformer is used, different atoms of the conformer/polymer can be "variable," "fixed" or "floated" as well. That is, a starting conformer may be placed onto the attachment position, and then the interactions analyzed.

[047]   In a preferred embodiment, Protein Design Automation® or PDA® technology may be used. See, for example, US 6,188,965; US 6,269,312; US 6,403,312; US 6,708,120; USSN 09/782,004;

USSN 09/927,790; USSN 10/218,102; PCT WO 98/07254; PCT WO 01/40091; and PCT WO 02/25588. In another preferred embodiment, a computational screening method substantially similar to Sequence Prediction Algorithm™ (SPA™) technology is used, as is described in (Raha et al., 2000, Protein Sci 9:1106-1119), USSN 09/877,695, and USSN 10/071,859. In some embodiments, combinations of different computational screening methods are used, including combinations of PDA® technology and SPA™ technology, as well as combinations of these computational methods in combination with other design tools. Similarly, these computational methods can be used simultaneously or sequentially, in any order.

[048]   A template structure is used as input into the computational screening calculations. By "template structure" herein is meant the structural coordinates of part or all of a protein to be optimized. The template structure may be any protein for which a three dimensional structure (that is, three dimensional coordinates for a set of the protein's atoms) is known or may be calculated, estimated, modeled, generated, or determined. The three dimensional structures of proteins may be determined using methods including but not limited to X-ray crystallographic techniques, nuclear magnetic resonance (NMR) techniques, de novo modeling, and homology modeling. If optimization is desired for a protein for which the structure has not been solved experimentally, a suitable structural model may be generated that may serve as the template for computational screening calculations. Methods for generating homology models of proteins are known in the art, and these methods find use in the present invention. See for example, Luo, et al. 2002, Protein Sci 11: 1218-1226, Lehmann & Wyss, 2001, Curr Opin Biotechnol 12(4):371-5.; Lehmann et al., 2000, Biochim Biophys Acta 1543(2):408-415; Rath & Davidson, 2000, Protein Sci, 9(12):2457-69; Lehmann et al., 2000, Protein Eng 13(1):49-57; Desjarlais & Berg, 1993, Proc Natl Acad Sci USA 90(6):2256-60; Desjarlais & Berg, 1992, Proteins 12(2):101-4; Henikoff & Henikoff, 2000, Adv Protein Chem 54:73-97; Henikoff & Henikoff, 1994, J Mol Biol 243(4):574-8; Morea et al., 2000, Methods 20:267-269. Protein/protein complexes may also be obtained using docking methods. Suitable protein structures that may serve as template structures include, but are not limited to, all of those found in the Protein Data Base compiled and serviced by the Research Collaboratory for Structural Bioinformatics (RCSB, formerly the Brookhaven National Lab).

[049]   The template structure may be of a protein that occurs naturally or is engineered. The template structure may be of a protein that is substantially encoded by a protein from any organism, with human, mouse, rat, rabbit, and monkey preferred. The template structure may comprise any of a number of protein structural forms. The template structure protein may be glycosylated or unglycosylated. The template structure may comprise more than one protein chain. The template structure may additionally contain nonprotein components, including but not limited to small molecules, substrates, cofactors, metals, water molecules, prosthetic groups, polymers and carbohydrates. In a preferred embodiment, the template structure is a plurality or set of template proteins, for example an ensemble of structures such as those obtained from NMR. Alternatively, the set of template structures is generated from a set of related proteins or

structures, or artificially created ensembles. The composition and source of the template structure depends on the engineering goal.

[050]   The template structure may be modified or altered prior to design calculations. A variety of methods for template structure preparation are described in US 6,188,965; US 6,269,312; US 6,403,312; US 6,807,120; USSN 09/782,004; USSN 09/927,790; USSN 09/877,695; USSN 10/071,859, USSN 10/218,102; PCT WO 98/07254; PCT WO 01/40091; and PCT WO 02/25588. For example, in a preferred embodiment, explicit hydrogens may be added if not included within the structure. In an alternate embodiment, energy minimization of the structure is run to relax strain, including strain due to van der Waals clashes, unfavorable bond angles, and unfavorable bond lengths. Alternatively, the template structure is altered using other methods, such as manually, including directed or random perturbations. It is also possible to modify the template structure during later steps of computational screening, including during the energy calculation and combinatorial optimization steps. In an alternate embodiment, the template structure is not modified before or during computational screening calculations.

[051]   Once a template structure has been obtained, variable positions are chosen. By "variable position" herein is meant a position at which the amino acid identity is allowed to be altered in a computational screening calculation. As is known in the art, allowing amino acid modifications to be considered only at certain variable positions reduces the complexity of a calculation and enables computational screening to be more directly tailored for the design goal. One or more residues may be variable positions in computational screening calculations. Positions that are chosen as variable positions may be those that contribute to or are hypothesized to contribute to the protein property to be optimized. Residues at variable positions may contribute favorably or unfavorably to a specific protein property. For example, a residue that has an exposed hydrophobic side chain may be responsible for causing unfavorable aggregation, and thus this position may be varied in design calculations aimed at improving solubility. Variable positions may be those positions that are directly involved in interactions that are determinants of a particular protein property. By "contact" herein is meant some chemical interaction between at least one atom of a protein residue with at least one atom of the bound protein receptor, with chemical interaction including, but not limited to van der Waals interactions, hydrogen bond interactions, electrostatic interactions, and hydrophobic interactions. In an alternative embodiment, variable positions may include those positions that are indirectly involved in a protein property, i.e. such positions may be proximal to residues that are known to or hypothesized to contribute to a protein property. For example, the binding site of a protein may be defined to include all residues within a certain distance, for example 4 - 10 Å, of any residue that is in van der Waals contact with a corresponding receptor. Thus variable positions in this case may be chosen not only as residues that directly contact a receptor, but also those contact residues that contact a receptor and thus influence binding indirectly. The specific positions chosen are dependent on the design strategy being employed.

[052]   One or more positions in the template structure that are not variable may be floated. By "floated position" herein is meant a position at which the amino acid conformation but not the

amino acid identity is allowed to vary in a computational screening calculation. In one embodiment, the floated position may have the parent amino acid identity. For example, floated positions may be positions that are within a small distance, for example 5 Å, of a variable position residue. In an alternate embodiment, a floated position may have a non-parent amino acid identity. Such an embodiment may find use in the present invention, for example, when the goal is to evaluate the energetic or structural outcome of a specific mutation.

[053]   Positions that are not variable or floated are fixed. By "fixed position" herein is meant a position at which the amino acid identity and the conformation are held constant in a computational screening calculation. Positions that may be fixed include residues that are not known to be or hypothesized to be involved in the property to be optimized. In this case the assumption is that there is little or nothing to be gained by varying these positions. Positions that are fixed may also include positions whose residues are known or hypothesized to be important for maintaining proper folding, structure, solubility, and/or biological function. For example, positions may be fixed for residues that interact with a particular receptor or residues that encode a glycosylation site in order to ensure that binding to the receptor and proper glycosylation respectively are not perturbed. Likewise, if stability is being optimized, it may be beneficial to fix positions that directly or indirectly interact with a receptor. Fixed positions may also include structurally important residues such as cysteines participating in disulfide bridges, residues critical for determining backbone conformation such as proline or glycine, critical hydrogen bonding residues, and residues that form favorable packing interactions.

[054]   It should be noted that as part of the methods outlined herein, there are two different uses of the variable positions. The first is to generate from the amino acid positions of the starting template a set of positions suitable for attachment of a polymer as outlined herein. These positions may be variable, e.g. the amino acid side chain at the site may be altered from the template to facilitate attachment of the polymer. Alternatively, the set of positions suitable for attachment of the polymer may be either fixed or floated, in which case they are not classified as "variable". However, once the attachment site and/or suitable polymer have been chosen, it may be desirable to do additional computational analysis to maximize desirable properties of the protein/polymer composition or minimize undesirable properties. That is, additional protein design methods may identify compensatory mutations. For example, if a given first mutation that is introduced for the purposes of polymer attachment also decreases activity, protein design methods may be used to find one or more additional mutations that serve to recover stability and activity while retaining the polymeric attachment by making the final derivative energetically favorable.. Similarly, protein design methods may identify sets of two or more mutations that together confer desired polymeric attachment and retained activity, even in cases where one or more of the mutations, in isolation, fails to confer desired properties.

[055]   The next step in computational screening is to select a set of possible amino acid identities that will be considered at each particular variable position. This set of possible amino acids is herein referred to as "considered amino acids" at a variable position. "Amino acids" as used herein refers to the set of natural 20 amino acids and any nonnatural or synthetic analogues. In

one embodiment, all 20 natural amino acids are considered. Alternatively, a subset of amino acids, or even only one amino acid is considered at a given variable position. As will be appreciated by those skilled in the art, there is a computational benefit to considering only certain amino acid identities at variable positions, as it decreases the combinatorial complexity of the search. Furthermore, considering only certain amino acids at variable positions may be used to tailor calculations toward specific design strategies. For example, for solubility optimization, it may be beneficial to allow only polar amino acids to be considered at nonpolar residues that are exposed to solvent in the absence of carbohydrate. Nonnatural amino acids, including synthetic amino acids and analogues of natural amino acids, may also be considered amino acids. For example see Chin et al., 2003, Science, 301(5635): 964-7; and Chin et al., 2003, Chem Biol.10(6):511-9.

[056]   A wide variety of methods may be used, alone or in combination, to select which amino acids will be considered at each position. For example, the set of considered amino acids at a given variable position may be chosen based on the degree of exposure to solvent. Hydrophobic or nonpolar amino acids typically reside in the interior or core of a protein, which are inaccessible or nearly inaccessible to solvent. Thus at variable core positions it may be beneficial to consider only or mostly nonpolar amino acids such as alanine, valine, isoleucine, leucine, phenylalanine, tyrosine, tryptophan, and methionine. Hydrophilic or polar amino acids typically reside on the exterior or surface of proteins, which have a significant degree of solvent accessibility. Thus at variable surface positions it may be beneficial to consider only or mostly polar amino acids such as alanine, serine, threonine, aspartic acid, asparagine, glutamine, glutamic acid, arginine, lysine and histidine. Some positions are partly exposed and partly buried, and are not clearly protein core or surface positions, in a sense serving as boundary residues between core and surface residues. Thus at such variable boundary positions it may be beneficial to consider both nonpolar and polar amino acids such as alanine, serine, threonine, aspartic acid, asparagine, glutamine, glutamic acid, arginine, lysine histidine, valine, isoleucine, leucine, phenylalanine, tyrosine, tryptophan, and methionine. Determination of the degree of solvent exposure at variable positions may be by subjective evaluation or visual inspection of the template structure by one skilled in the art of protein structural biology, or by using a variety of algorithms that are known in the art. Selection of amino acid types to be considered at variable positions may be aided or determined wholly by computational methods, such as calculation of solvent accessible surface area, or using algorithms that assess orientation relative to a solvent accessible surface, as outlined in US 6,188,965; 6,269,312; US 6,403,312; US 6,708,120; USSN 09/782,004; USSN 09/927,790; USSN 10/218,102; PCT WO 98/07254; PCT WO 01/40091; and PCT WO 02/25588. In one embodiment, each variable position may be classified explicitly as a core, surface, or boundary position or a classification substantially similar to core, surface, or boundary.

[057]   In an alternate embodiment, selection of the set of amino acids allowed at variable positions may be hypothesis-driven. Hypotheses for which amino acid types should be considered at variable positions may be derived by a subjective evaluation or visual inspection of the template structure by one skilled in the art of protein structural biology. For example, if it is suspected that

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a hydrogen bonding interaction may be favorable at a variable position, polar residues that have the capacity to form hydrogen bonds may be considered, even if the position is in the core. Likewise, if it is suspected that a hydrophobic packing interaction may be favorable at a variable position, nonpolar residues that have the capacity to form favorable packing interactions may be considered, even if the position is on the surface. Other examples of hypothesis-driven approaches may involve issues of backbone flexibility or protein fold. As is known in the art, certain residues, for example proline, glycine, and cysteine, play important roles in protein structure and stability. Glycine enables greater backbone flexibility than all other amino acids, proline constrains the backbone more than all other amino acids, and cysteines may form disulfide bonds. It may therefore be beneficial to include one or more of these amino acid types to achieve a desired design goal. Alternatively, it may be beneficial to exclude one or more of these amino acid types from the list of considered amino acids.

[058]   In an alternate embodiment, subsets of amino acids may be chosen to maximize coverage. In this case, additional amino acids with properties similar to that in the template structure may be considered at variable positions. For example, if the residue at a variable position in the template structure is a large hydrophobic residue, additional large hydrophobic amino acids may be considered at that position. Alternatively, subsets of amino acids may be chosen to maximize diversity. In this case, amino acids with properties dissimilar to those in the template structure may be considered at variable positions. For example, if the residue at a variable position in the template is a large hydrophobic residue, amino acids that are small, polar, etc. may be considered.

[059]   As is known in the art, some computational screening methods require only the identity of considered amino acids to be determined during design calculations. That is, no information is required concerning the conformations or possible conformations of the amino acid side chains. Other preferred methods utilize a set of discrete side chain conformations, called rotamers, which are considered for each amino acid. Thus, a set of rotamers may be considered at each variable and floated position. Rotamers may be obtained from published rotamer libraries (see for example, Lovel et al., 2000, Proteins: Structure Function and Genetics 40:389-408; Dunbrack & Cohen, 1997, Protein Science 6:1661-1681; DeMaeyer et al., 1997, Folding and Design 2:53-66; Tuffery et al., 1991, J Biomol Struct Dyn 8:1267-1289, Ponder & Richards, 1987, J Mol Biol 193:775-791), or generated by analysis of protein structures As is known in the art, rotamer libraries may be backbone-independent or backbone-dependent. Rotamers may also be obtained from molecular mechanics or ab initio calculations, and using other methods. Rotamer states may also be obtained by applying geometric constraints consistent with the atomic connectivity and hybridization states of the atomic constituents. These methods are particularly applicable for generating rotamer states for non-natural amino acids, including functional groups (e.g. maleimide) used for PEG attachment. In a preferred embodiment, a flexible rotamer model is used (see Mendes et al., 1999, Proteins: Structure, Function, and Genetics 37:530-543). Similarly, artificially generated rotamers may be used, or augment the set chosen for each amino acid and/or variable position. In one embodiment, at least one conformation that is not low in

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energy is included in the list of rotamers. In an alternate embodiment, the rotamer of the variable position residue in the template structure is included in the list of rotamers allowed for that variable position. In an alternate embodiment, only the identity of each amino acid considered at variable positions is provided, and no specific conformational states of each amino acid are used during design calculations. That is, use of rotamers is not essential for computational screening.

[060]   Experimental information may be used to guide the choice of variable positions and/or the choice of considered amino acids at variable positions. As is known in the art, mutagenesis experiments are often carried out to determine the role of certain residues in protein structure and function, for example, which protein residues play a role in determining stability, or which residues make up the interface of a protein-protein interaction. Data obtained from such experiments are useful in the present invention. For example, variable positions for affinity enhancement could involve varying all positions at which mutation has been shown to affect binding. Similarly, the results from such an experiment may be used to guide the choice of allowed amino acid types at variable positions. For example, if certain types of amino acid substitutions are found to be favorable, similar types of those amino acids may be considered. In one embodiment, additional amino acids with properties similar to those that were found to be favorable experimentally may be considered at variable positions. For example, if experimental mutation of a variable position at an protein-receptor interface to a large hydrophobic residue was found to be favorable, the user may choose to include additional large hydrophobic amino acids at that position in the computational screen. As is known in the art, display and other selection technologies may be coupled with random mutagenesis to generate a list or lists of amino acid substitutions that are favorable for the selected property. Such a list or lists obtained from such experimental work find use in the present invention. For example, positions that are found to be invariable in such an experiment may be excluded as variable positions in computational screening calculations, whereas positions that are found to be more acceptable to mutation or respond favorably to mutation may be chosen as variable positions. Similarly, the results from such experiments may be used to guide the choice of allowed amino acid types at variable positions. For example, if certain types of amino acids arise more frequently in an experimental selection, similar types of those amino acids may be considered. In one embodiment, additional amino acids with properties similar to those that were found to be favorable experimentally may be considered at variable positions. For example, if selected mutations at a variable position that resides at an protein-receptor interface are found to be uncharged polar amino acids, the user may choose to include additional uncharged polar amino acids, or perhaps charged polar amino acids, at that position.

[061]   Sequence information may also be used to guide choice of variable positions and/or the choice of amino acids considered at variable positions. As is known in the art, some proteins share a common structural scaffold and are homologous in sequence. This information may be used to gain insight into particular positions in the protein family. As is known in the art, sequence alignments are often carried out to determine which protein residues are conserved and which are not conserved. That is to say, by comparing and contrasting alignments of protein sequences,

the degree of variability at a position may be observed, and the types of amino acids that occur naturally at positions may be observed. Data obtained from such analyses are useful in the present invention. The benefit of using sequence information to choose variable positions and considered amino acids at variable positions are several fold. For choice of variable positions, the primary advantage of using sequence information is that insight may be gained into which positions are more tolerant and which are less tolerant to mutation. Thus sequence information may aid in ensuring that quality diversity, i.e. mutations that are not deleterious to protein structure, stability, etc., is sampled computationally. The same advantage applies to use of sequence information to select amino acid types considered at variable positions. That is, the set of amino acids that occur in a protein sequence alignment may be thought of as being pre-screened by evolution to have a higher chance than random for being compatible with a protein's structure, stability, solubility, function, etc. Thus higher quality diversity is sampled computationally. A second benefit of using sequence information to select amino acid types considered at variable positions is that certain alignments may represent sequences that may be less immunogenic than random sequences. For example, if the amino acids considered at a given variable position are the set of amino acids which occur at that position in an alignment of human protein sequences, those amino acids may be thought of as being pre-screened by nature for generating no or low immune response if the optimized protein is used as a human therapeutic.

[062]   The source of the sequences may vary widely, and include one or more of the known databases, including but not limited to the Kabat database (Johnson & Wu, 2001, Nucleic Acids Res 29:205-206; Johnson & Wu, 2000, Nucleic Acids Res 28:214-218), the IMGT database (IMGT, the international ImMunoGeneTics information system®; Lefranc et al., 1999, Nucleic Acids Res 27:209-212; Ruiz et al., 2000 Nucleic Acids Re. 28:219-221; Lefranc et al., 2001, Nucleic Acids Res 29:207-209; Lefranc et al., 2003, Nucleic Acids Res 31:307-310), and VBASE, SwissProt, GenBank and Entrez, and EMBL Nucleotide Sequence Database. Protein sequence information can be obtained, compiled, and/or generated from sequence alignments of naturally occurring proteins from any organism, including but not limited to mammals. Protein sequence information can be obtained from a database that is compiled privately. There are numerous sequence-based alignment programs and methods known in the art, and all of these find use in the present invention for generation of sequence alignments of proteins.

[063]   Once alignments are made, sequence information can be used to guide choice of variable positions. Such sequence information can relate the variability, natural or otherwise, of a given position. Variability herein should be distinguished from variable position. Variability refers to the degree to which a given position in a sequence alignment shows variation in the types of amino acids that occur there. Variable position, to reiterate, is a position chosen by the user to vary in amino acid identity during a computational screening calculation. Variability may be determined qualitatively by one skilled in the art of bioinformatics. There are also methods known in the art to quantitatively determine variability that may find use in the present invention. The most preferred embodiment measures Information Entropy or Shannon Entropy. Variable positions can be

chosen based on sequence information obtained from closely related protein sequences, or sequences that are less closely related.

[064]   The use of sequence information to choose variable positions finds broad use in the present invention. For example, if an interface position in the template structure is tryptophan, and tryptophan is observed at that position in greater than 90% of the sequences in an alignment, it may be beneficial to leave that position fixed. In contrast, if another interface position is found to have a greater level of variability, for example if five different amino acids are observed at that position with frequencies of approximately 20% each, that position may be chosen as a variable position. In another embodiment, visual inspection of aligned protein sequences may substitute for or aid visual inspection of a protein structure. Sequence information can also be used to guide the choice of amino acids considered at variable positions. Such sequence information can relate to how frequently an amino acid, amino acids, or amino acid types (for example polar or nonpolar, charged or uncharged) occur, naturally or otherwise, at a given position. In one embodiment, the set of amino acids considered at a variable position may comprise the set of amino acids that is observed at that position in the alignment. Thus, the position-specific alignment information is used directly to generate the list of considered amino acids at a variable position in a computational screening calculation. Such a strategy is well known in the art; see for example Lehmann & Wyss, 2001, Curr Opin Biotechnol 12(4): 371-5; Lehmann et al., 2000, Biochim Biophys Acta 1543(2):408-415; Rath & Davidson, 2000, Protein Sci, 9(12):2457-69; Lehmann et al., 2000, Protein Eng 13(1):49-57; Desjarlais & Berg, 1993, Proc Natl Acad Sci USA 90(6):2256-60; Desjarlais & Berg, 1992, Proteins 12(2):101-4; Henikoff & Henikoff, 2000, Adv Protein Chem 54:73-97; Henikoff & Henikoff, 1994, J Mol Biol 243(4):574-8. In an alternate embodiment, the set of amino acids considered at a variable position or positions may comprise a set of amino acids that is observed most frequently in the alignment. Thus, a certain criteria is applied to determine whether the frequency of an amino acid or amino acid type warrants its inclusion in the set of amino acids that are considered at a variable position. As is known in the art, sequence alignments may be analyzed using statistical methods to calculate the sequence diversity at any position in the alignment and the occurrence frequency or probability of each amino acid at a position. Such data may then be used to determine which amino acids types to consider. In the simplest embodiment, these occurrence frequencies are calculated by counting the number of times an amino acid is observed at an alignment position, then dividing by the total number of sequences in the alignment. In other embodiments, the contribution of each sequence, position or amino acid to the counting procedure is weighted by a variety of possible mechanisms. In a preferred embodiment, the contribution of each aligned sequence to the frequency statistics is weighted according to its diversity weighting relative to other sequences in the alignment. A common strategy for accomplishing this is the sequence weighting system recommended by Henikoff and Henikoff (Henikoff & Henikoff, 2000, Adv Protein Chem 54:73-97; Henikoff & Henikoff, 1994, J Mol Biol 243:574-8. In a preferred embodiment, the contribution of each sequence to the statistics is dependent on its extent of similarity to the target sequence, i.e. the template structure used, such that sequences with higher similarity to the target sequence are

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weighted more highly. Examples of similarity measures include, but are not limited to, sequence identity, BLOSUM similarity score, PAM matrix similarity score, and BLAST score. In an alternate embodiment, the contribution of each sequence to the statistics is dependent on its known physical or functional properties. These properties include, but are not limited to, thermal and chemical stability, contribution to activity, and solubility. For example, when optimizing protein for solubility, those sequences in an alignment that are known to be most soluble (for example see Ewert et al., 2003, J Mol Biol 325:531-553), will contribute more heavily to the calculated frequencies.

[065]   In one embodiment, sequence alignment information is combined with energy calculation, as discussed below. For example, pseudo energies can be derived from sequence information to generate a scoring function. The use of a sequence-based scoring function may assist in significantly reducing the complexity of a calculation. However, as is appreciated by those skilled in the art, the use of a sequence-based scoring function alone may be inadequate because sequence information can often indicate misleading correlations between mutations that may in reality be structurally conflicting. Thus, in a preferred embodiment, a structure-based method of energy calculation is used, either alone or in combination with a sequence-based scoring function. That is, preferred embodiments do not rely on sequence alignment information alone as the analysis step.

[066]   Energy calculation refers to the process by which amino acid modifications are scored. The energies of interaction are measured by one or more scoring functions. A variety of scoring functions find use in the present invention for calculating energies. Scoring functions may include any number of potentials, herein referred to as the energy terms of a scoring function, including but not limited to a van der Waals potential, a hydrogen bond potential, an atomic solvation potential or other solvation models, a secondary structure propensity potential, an electrostatic potential, a torsional potential, and an entropy potential. At least one energy term is used to score each variable or floated position, although the energy terms may differ depending on the position, considered amino acids, and other considerations. In one embodiment, a scoring function using one energy term is used. In the most preferred embodiment, energies are calculated using a scoring function that contains more than one energy term, for example describing van der Waals, solvation, electrostatic, and hydrogen bond interactions, and combinations thereof. In additional embodiments, additional energy terms include but are not limited to entropic terms, torsional energies, and knowledge-based energies.

[067]   A variety of scoring functions are described in US 6,188,965; US 6,269,312; US 6,403,312; USSN 09/782,004; USSN 09/927,790; USSN 09/877,695; USSN 10/071,859, USSN 10/218,102; PCT WO 98/07254; PCT WO 01/40091; and PCT WO 02/25588. As will be appreciated by those skilled in the art, scoring functions need not be limited to physico-chemical energy terms. For example, knowledge-based potentials may find use in the computational screening methodology of the present invention. Such knowledge-based potentials may be derived from protein sequence and/or structure statistics including but not limited to threading potentials, reference energies, pseudo energies, homology-based energies, and sequence biases derived from

sequence alignments. In a preferred embodiment, a scoring function is modified to include models for immunogenicity, such as functions derived from data on binding of peptides to MHC (Major Histocompatability Complex), that may be used to identify potentially immunogenic sequences (see for example USSN 09/903,378; USSN 10/039,170; USSN 60/222,697; USSN 10/339788; PCT WO 01/21823; and PCT WO 02/00165). In one embodiment, sequence alignment information can be used to score amino acid substitutions. For example, comparison of protein sequences, regardless of whether the source of said proteins is human, monkey, mouse, or otherwise, may be used to suggest or score amino acid mutations in the computational screening methodology of the present invention. In one embodiment, as is known in the art, one or more scoring functions may be optimized or "trained" during the computational analysis, and then the analysis re-run using the optimized system. Such altered scoring functions may be obtained for example, by training a scoring function using experimental data. As will be appreciated by those skilled in the art, a number of force fields, which are comprised of one or more energy terms, may serve as scoring functions. Force fields include but are not limited to ab initio or quantum mechanical force fields, semi-empirical force fields, and molecular mechanics force fields. Scoring functions that are knowledge-based or that use statistical methods may find use in the present invention. These methods may be used to assess the match between a sequence and a three-dimensional protein structure, and hence may be used to score amino acid substitutions for fidelity to the protein structure. In one embodiment, molecular dynamics calculations may be used to computationally screen sequences by individually calculating mutant sequence scores.

[068]   There are a variety of ways to represent amino acids in order to enable efficient energy calculation. In a preferred embodiment, considered amino acids are represented as rotamers, as described previously, and the energy (or score) of interaction of each possible rotamer at each variable and floated position with the other variable and floated rotamers, with fixed position residues, and with the backbone structure and any non-protein atoms, is calculated. In a preferred embodiment, two sets of interaction energies are calculated for each side chain rotamer at every variable and floated position: the interaction energy between the rotamer and the fixed atoms (the "singles" energy); and the interaction energy between the variable and floated positions rotamer and all other possible rotamers at every other variable and floated position (the "doubles" energy). In an alternate embodiment, singles and doubles energies are calculated for fixed positions as well as for variable and floated positions. In an alternate embodiment, considered amino acids are not represented as rotamers.

[069]   An important component of computational screening is the identification of one or more sequences that have a favorable score, i.e. are low in energy. Determining a set of low energy sequences from an extremely large number of possibilities is nontrivial, and to solve this problem a combinatorial optimization algorithm is employed. The need for a combinatorial optimization algorithm is illustrated by examining the number of possibilities that are considered in a typical computational screening calculation. The discrete nature of rotamer sets allows a simple calculation of the number of possible rotameric sequences for a given design problem. A

backbone of length n with m possible rotamers per position will have mn possible rotamer
sequences, a number that grows exponentially with sequence length. For very simple
calculations, it is possible to examine each possible sequence in order to identify the optimal
sequence and/or one or more favorable sequences. However, for a typical design problem, the
number of possible sequences (up to 1080 or more) is sufficiently large that examination of each
possible sequence is intractable. A variety of combinatorial optimization algorithms may then be
used to identify the optimum sequence and/or one or more favorable sequences. Combinatorial
optimization algorithms may be divided into two classes: (1) those that are guaranteed to return
the global minimum energy configuration if they converge, and (2) those that are not guaranteed
to return the global minimum energy configuration, but which always return a solution.
Examples of the first class of algorithms include but are not limited to Dead-End Elimination
(DEE) and Branch & Bound (B&B) (including Branch and Terminate) (Gordon & Mayo, 1999,
Structure Fold Des 7:1089-98). Examples of the second class of algorithms include, but are not
limited to, Monte Carlo (MC), self-consistent mean field (SCMF), Boltzmann sampling (Metropolis
et al., 1953, J Chem Phys 21:1087), simulated annealing (Kirkpatrick et al., 1983, Science,
220:671-680), genetic algorithm (GA), and Fast and Accurate Side-Chain Topology and Energy
Refinement (FASTER) (Desmet, et al., 2002, Proteins, 48:31-43). A combinatorial optimization
algorithm may be used alone or in conjunction with another combinatorial optimization algorithm.

[070]   In one embodiment of the present invention, the strategy for applying a combinatorial
optimization algorithm is to find the global minimum energy configuration. In an alternate
embodiment, the strategy is to find one or more low energy or favorable sequences. In an
alternate embodiment, the strategy is to find the global minimum energy configuration and then
find one or more low energy or favorable sequences. For example, as outlined in USSN
6,269,312, preferred embodiments utilize a Dead End Elimination (DEE) step and a Monte Carlo
step. In other embodiments, tabu search algorithms are used or combined with DEE and/or
Monte Carlo, among other search methods (see Modern Heuristic Search Methods, edited by V.J.
Rayward-Smith et al., 1996, John Wiley & Sons Ltd.; USSN 10/218,102; and PCT WO 02/25588).
In another preferred embodiment, a genetic algorithm may be used; see for example USSN
09/877,695 and USSN 10/071,859. As another example, as is more fully described in US
6,188,965; US 6,269,312; US 6,403,312; US 6,807,120; USSN 09/782,004; USSN 09/927,790;
USSN 10/218,102; PCT WO 98/07254; PCT WO 01/40091; and PCT WO 02/25588, the global
optimum may be reached, and then further computational processing may occur, which generates
additional optimized sequences. In the simplest embodiment, design calculations are not
combinatorial. That is, energy calculations are used to evaluate amino acid substitutions
individually at single variable positions. For other calculations it is preferred to evaluate amino
acid substitutions at more than one variable position. In a preferred embodiment, all possible
interaction energies are calculated prior to combinatorial optimization. In an alternatively
preferred embodiment, energies may be calculated as needed during combinatorial optimization.

[071]   The simulation module can generate a variety of outputs. In one embodiment, the simulation
module generates a matrix of suitable positions for polymer attachment (again, either "starting"

amino acid side chains or "variable" amino acid side chains) and suitable polymers (e.g. $-((CH_2)_2-O-)_n-$, when n is 2, 5, 6 and 8). Alternatively, the simulation module generates a set of suitable positions for polymer attachment to provide a certain benefit (e.g. either to minimally impact bioactivity, for example when increased circulation times are required, or to inhibit activity until cleavage, e.g. in a "prodrug" format). Alternatively, one or just a few sites may be chosen, but a number of different suitable possible polymers are generated. As outlined herein, each protein/polymer pairs can then be run through a computational screen such as PDA® in order to determine the energetically favorable combinations to synthesize and test.

[072]   The present invention provides methods for generating libraries that may subsequently be screened experimentally to single out optimized PEGylated proteins. By "library" as used herein is meant a set of one or more variants. Library may refer to the set of variants in any form. In one embodiment, the library is a list of nucleic acid or amino acid sequences, or a list of nucleic acid or amino acid substitutions at variable positions. For example, the examples used to illustrate the present invention below provide libraries as amino acid substitutions at variable positions. In one embodiment, a library is a list of at least one sequence that are variants optimized for a desired property. For example see, Filikov et al., 2002, Protein Sci 11:1452-1461 and Luo et al., 2002, Protein Sci 11:1218-1226. In an alternate embodiment, a library may be defined as a combinatorial list, meaning that a list of amino acid substitutions is generated for each variable position, with the implication that each substitution is to be combined with all other designed substitutions at all other variable positions. In this case, expansion of the combination of all possibilities at all variable positions results in a large explicitly defined library. A library may refer to a physical composition of polypeptides, a domain or fragment thereof. Thus a library may refer to a physical composition of proteins, antibodies or Fc fusions, either in purified or unpurified form. A library may refer to a physical composition of nucleic acids that encode the library sequences. Said nucleic acids may be the genes encoding the library members, the genes encoding the library members with any operably linked nucleic acids, or expression vectors encoding the library members together with any other operably linked regulatory sequences, selectable markers, fusion constructs, and/or other elements. For example, the library may be a set of mammalian expression vectors that encode library members, the protein products of which may be subsequently expressed, purified, and screened experimentally. As another example, the library may be a display library. Such a library could, for example, comprise a set of expression vectors that encode library members operably linked to some fusion partner that enables phage display, ribosome display, yeast display, bacterial surface display, and the like.

[073]   The library may be generated using the output sequence or sequences from computational screening. As discussed above, computationally generated libraries are significantly enriched in stable, properly folded, and functional sequences relative to randomly generated libraries. As a result, computational screening increases the chances of identifying proteins that are optimized for the design goal. The set of sequences in a library is generally, but not always, significantly different from the parent sequence, although in some cases the library preferably contains the parent sequence. As is known in the art, there are a variety of ways that a library may be derived

from the output of computational screening calculations. For example, methods of library generation described in US 6,403,312; USSN 09/782,004; USSN 09/927,790; USSN 10/218,102; PCT WO 01/40091; and PCT WO 02/25588 find use in the present invention. In one embodiment, sequences scoring within a certain range of the global optimum sequence may be included in the library. For example, all sequences within 10 kcal/mol of the lowest energy sequence could be used as the library. In an alternate embodiment, sequences scoring within a certain range of one or more local minima sequences may be used. In a preferred embodiment, the library sequences are obtained from a filtered set. Such a list or set may be generated by a variety of methods, as is known in the art, for example using an algorithm such as Monte Carlo, B&B, or SCMF. For example, the top 103 or the top 105 sequences in the filtered set may comprise the library. Alternatively, the total number of sequences defined by the combination of all mutations may be used as a cutoff criterion for the library. Preferred values for the total number of recombined sequences range from 10 to 1020, particularly preferred values range from 100 to 109. Alternatively, a cutoff may be enforced when a predetermined number of mutations per position is reached. In some embodiments, sequences that do not make the cutoff are included in the library. This may be desirable in some situations, for instance to evaluate the approach to library generation, to provide controls or comparisons, or to sample additional sequence space. For example, the parent sequence may be included in the library, even if it does not make the cutoff.

[074]   **EXAMPLES**

[075]   Example 1 – optimized PEGylation of Erythropoietin

[076]   It is well known in the art that non-glycosylated erythropoietin (EPO) and EPO variants do not possess significant levels of in vivo biological activity. This is most likely a result of the rapid in vivo turnover of non-glycosylated EPO. Site-specific incorporation of glycosylation sites serves as a successful approach for improving PK. A notable example is Amgen's hyperglycosylated erythropoietin variant Aranesp® (darbepoetin alfa), engineered to contain two additional N-linked glycosylation sites. The additional glycosylation increases the serum half-life 3-fold. However, the same modifications reduce in vitro specific activity roughly 4-fold, indicating a need for EPO analogs that have both improved PK and high specific activity. There is a thus need for improvements in chemical or posttranslational modification of proteins to modification sites that maximally improve pharmacokinetic properties while minimizing the effect on the structural and functional properties of the protein.

[077]   An additional limitation of glycosylation is the incredible expense of producing homogeneously glycosylated proteins. Mammalian cell production (typically CHO) is expensive. Furthermore, the maximal pharmacokinetic benefit of glycosylation requires a high extent of sialic acid attachment to the carbohydrates. This requirement necessitates further high cost procedures for isolation of maximally active EPO glycoproteins.

[078]   The range of motion for PEG moieties attached to the isolated EPO protein (derived from PDB file 1EER by deleting the receptor coordinates) depends dramatically on the site of attachment (Figure 2) and the size of the attached PEG (Figure 3). As seen in Table 1 (free column), and Figure 2, the simulation results indicate that the highest efficiency coupling sites are positions Glu31, Ser85, and Ala125. In a preferred embodiment, one or more of these residues will be substituted with cysteine residues to enable the site-specific attachment of a PEG using chemistries and methods known in the art.

[079]   The ratio of the ranges of motion of the PEG for EPO alone versus EPO complexed with its receptor relates to the loss of activity that ensues when PEG is coupled at a specific site in the protein. Simulations using the crystal structure of EPO alone and the structure of the EPO/EPOR complex (using PDB file 1EER) predict that the effect of PEGylation on EPO activity also depends dramatically on the site of attachment (Figure 2) and the size of the attached PEG (Figure 3). A list of ratios is shown in Table 1, in rank order of highest ratio to lowest ratio for simulation of a PEG moiety with molecular weight 2000 daltons. Table 1 shows that positions in the vicinity of Ser34, Asn 84, and Ala124 are optimal PEG attachment sites. In other words, attachment of a PEG moiety to any of these sites should have minimal effect on the activity of the EPO analog. The three sites with optimal predicted coupling efficiencies (Glu31, Ser85, and Ala125) have high ratios as well, suggesting that these sites are the best compromise between coupling efficiency, stability, and functional activity.

Table 1

		SASA	FASA	free	receptor	ratio
SER	34	56.3	0.40	0.19	0.190	1.000
GLU	37	54.8	0.30	0.15	0.150	1.000
ALA	124	75	0.60	0.29	0.280	0.966
THR	40	58.1	0.40	0.19	0.180	0.947
ALA	125	113.4	1.00	0.53	0.500	0.943
ASN	83	135.7	0.60	0.17	0.160	0.941
PRO	129	125.1	0.90	0.17	0.160	0.941
ALA	128	59.3	0.50	0.43	0.400	0.930
ASN	36	106.5	0.60	0.24	0.220	0.917
GLU	31	169.2	0.90	0.48	0.440	0.917
LYS	116	147.4	0.70	0.23	0.210	0.913
ASN	38	137.3	0.60	0.22	0.200	0.909
ASP	123	117.1	0.70	0.32	0.290	0.906
ALA	30	63.2	0.50	0.32	0.290	0.906
SER	85	118.3	0.90	0.61	0.550	0.902
ALA	127	77.5	0.70	0.26	0.230	0.885

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THR	132	98.6	0.60	0.31	0.270	0.871
ASP	136	80.1	0.50	0.27	0.230	0.852
ASP	165	157.8	1.00	0.38	0.320	0.842
LEU	130	135.7	0.70	0.19	0.160	0.842
GLN	58	58.4	0.30	0.11	0.090	0.818
HIS	32	81.3	0.40	0.21	0.170	0.810
ARG	166	173	0.70	0.36	0.290	0.806
ALA	79	40.5	0.30	0.27	0.210	0.778
GLU	89	161.3	0.90	0.40	0.310	0.775
ALA	68	42.8	0.40	0.13	0.100	0.769
ILE	119	112.8	0.60	0.29	0.220	0.759
ALA	50	43.6	0.40	0.15	0.100	0.667
ASN	24	105	0.50	0.14	0.090	0.643
ALA	1	92.6	0.80	0.42	0.250	0.595

[080]   Example 2 – optimized PEGylation of a dominant-negative TNF

[081]   Although cytokine-receptor binding is a common consideration for the design of optimal protein therapeutics, other mechanisms of action are possible. These mechanisms dictate that other considerations are necessary for optimization of PEG attachment sites. The development of dominant-negative variants of TNF for the inhibition of endogenous TNF serves as a useful example (see USSN 10/262,630, filed September 30, 2002; USSN 09/981,289, filed October 15, 2001; USSN 09/945,150, filed August 31, 2001; USSN 09/798,789, filed March 2, 2001; USSN 60/186,427, filed March 2, 2000; USSN 60/510,454, filed October 10, 2003; USSN 60/509,960, filed October 9, 2003; and USSN 60/528,276, filed December 8, 2003, all of which are incorporated by reference in their entirety).

[082]   The active form of TNF is a noncovalent trimer. Dominant-negative variants of TNF (DN-TNF) have been created by removing their ability to bind or signal through TNF receptors (TNFR) while maintaining their ability to exchange and coassemble with endogenous wild-type TNF proteins to form inactive heterotrimers. These heterotrimers are composed of wild-type and variant subunits in 1:2 or 2:1 ratios. PEGylation of DN-TNF proteins is desirable to extend their in vivo half-life. However, optimal PEGylation sites are those that minimally perturb the ability of DN-TNF monomers to coassemble with wild-type monomers. The methods of the present invention have been used to select optimal cysteine PEGylation sites in the DN-TNF proteins. Optimal sites include, but are not limited to 23, 31, 45, 88, 89, 111, 128, and 140 (see Figure 4). A DN-TNF variant was modified with a R31C mutation to enable site specific PEGylation at position 31 using chemistries commercially available from Nektar Therapeutics. As shown in Figure 5, PEGylation at this site was efficient and had no detectable effect on activity with a PEG moiety of molecular weight 20,000 Da. Additional experiments showed that PEGs of higher and lower molecular weight also had no detectable effect on activity.

[083]   Example 3 – optimized PEGylation of human growth hormone (HGH)

[084]   HGH is used to treat growth-related disorders. As with most therapeutic proteins, its PEGylation is expected to improve its pharmacokinetic properties in a patient. The methods of the present invention have been used to select optimal PEGylation sites in HGH (see Figure 6). Further analysis of the simulation data indicate that optimal PEGylation sites on HGH include, but are not limited to Ala155, Ser95, Thr135, Pro133, Ser57, Lys158, Asp154, Asn99, Lys140, Lys145, Asp147. As discussed above, site specific PEGylation at any of these or other positions would require replacement of the native amino acid with a suitable amino acid such as cysteine. Alternatively, because Lys158 and Lys145 are good PEGylation sites, all other lysines in HGH can be replaced so that specific PEGylation at positions 145 and 158 is enabled.

[085]   Example 4 – optimized PEGylation of interferon-b.

[086]   Interferon-b (IFN-b) is used to treat multiple sclerosis. As with most therapeutic proteins, its PEGylation is expected to improve its pharmacokinetic properties in a patient. Furthermore, since IFN-b is known to aggregate, PEGylation may also improve its solution properties. The structure of IFN-b with its receptor has not yet been determined, although mutagenesis studies have been performed to determine sites in the protein that interact with receptor. In this case, the methods of the present invention are used to locate PEGylation sites that have efficient coupling and will not destabilize the protein. Comparison of these sites with those determined by mutagenesis studies to interact with receptor indicates that optimal PEGylation sites are Lys108, Asp110, and Asn166. As discussed above, site specific PEGylation at any of these or other positions would require substitution with a suitable amino acid such as cysteine.

[087]   Example 5 - Rational PEGylation of DN-TNF Produces Bioactive Protein

[088]   The technology described in this invention was used to determine that amino acid position 31 would be an ideal candidate for site-specific modification and it was particularly well exposed to solution. To avoid a non-specific chemical reaction, a DN-TNF variant was generated that lacked endogenous cysteines and contained an engineered cysteine only at position 31 (R31C/C69V/Y87H/C101A/A145R TNF-a). This protein was expressed, purified, and labeled with a 10-fold excess of maleimide-conjugated PEG-5000, PEG-20000, and PEG-40000 in PBS. The protein was processed and prepared as described above except that purification away from free-PEG was accomplished via cation exchange. The bioactivity of these conjugated proteins was determined via caspase assay and compared to etanercept in Figure 8.

[089]   The molecules tested all retained the desired ability to inactivate TNF-induced cell signaling.

[090]   Example 6 - Rationally PEGylated TNF-a has Improved Pharmacokinetics

[091]   Native TNF-a has a relatively poor pK profile in either rat or mouse. It was demonstrated that rational PEGylation of R31C/C69V/Y87H/C101A/A145R TNF-a could vastly improve this protein's

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pK properties. Three normal rats were injected with a 1mg/kg intravenous dose of either PEGylated or unPEGylated unconjugated R31C/C69V/Y87H/C101A/A145R DN-TNF variant, namely, (NEM), PEG-5000, or PEG-20000. Plasma samples from these animals were continually recovered over a 100 hour time-course and concentration of the molecules was determined via a standard ELISA directed against human TNF. Figure 9 shows that PEGylated TNF variant R31C/C69V/Y87H/C101A/A145R showed improved pharmacokinetics. In addition, it was observed that it was consistent in that larger PEG sizes result in longer circulation times.

[092]   All cited references are hereby incorporated by reference in their entirety.

[093]   Whereas particular embodiments of the invention have been described above for purposes of illustration, it will be appreciated by those skilled in the art that numerous variations of the details may be made without departing from the invention as described in the appended claims.

WE CLAIM:

1. A method of identifying suitable polymer attachment sites on a protein comprising:

　　a) inputting a three dimensional protein structure with amino acid positions into a computer; and

　　b) analyzing said structure using a simulation module that:

　　　　　　i) identifies a set of said positions suitable for attachment of a polymer; and

　　　　　　ii) identifies a set of possible polymers;

　　to generate a matrix of positions and polymers that are energetically favorable.

2. A method according to claim 1 wherein said set of polymers are polymeric conformers.

3. A method according to claim 1 wherein said set of polymers is generated by chain buildup.

4. A method according to claim 1 wherein said set of polymers is generated by utilizing a starting polymeric conformer and perturbing said conformer to generate said set.

5. A method according to claim 4 wherein said perturbation is done using a Monte Carlo search.

6. A method according to claim 4 wherein said perturbation is done using a molecular dynamics method.

7. A method according to claim 1, wherein said protein is a therapeutic protein.

8. A method according to claim 1, wherein said polymer is pharmaceutically acceptable.

9. A method according to claim 1, wherein said polymer is PEG.

10. A method according to claim 1, wherein said polymer has a range of about 1000 daltons to about 100,000 daltons.

11. A method according to claim 1, wherein said polymer is branched.

12. A method according to claim 1, wherein said polymer is unbranched.

13. A method according to claim 1, wherein said polymer is labile.

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14. A method according to claim 1, wherein said simulation module includes MC, MD or combinations thereof.

15. A protein with a polymer attachment generated by the method of claim 1.

Figure 1

2/9

Figure 2

high activity
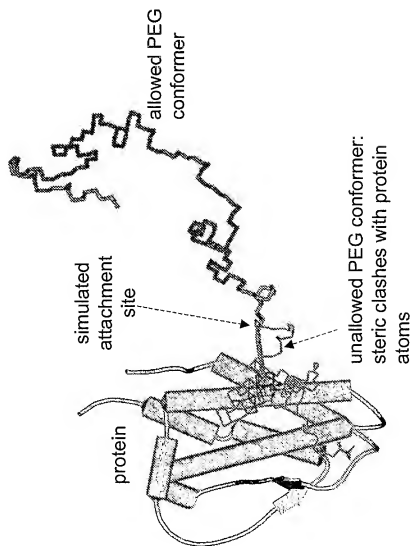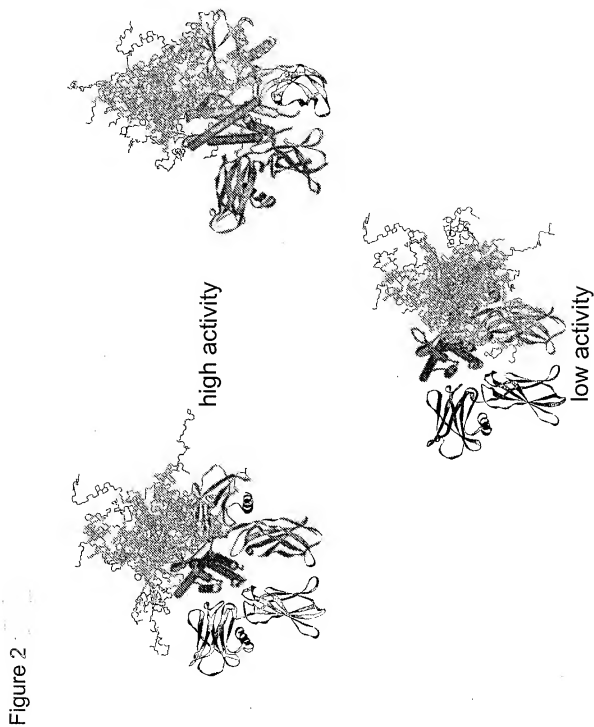
low activity

Figure 3

Figure 4

Figure 5

Figure 6

Figure 7

Figure 8

Figure 9

IV pK Analysis for PEG-UnPEG R31C/C69V/Y87H/C101A/A145R